



TECHNICAL BULLETIN

S501-17

07/2002

Subject

INSTALLING INTERIOR REAR VIEW MIRROR MOUNTING TO WINDSHIELD

Model: S-TYPE

Year: 1999 to 2002

VIN L00600 to M48313

Section: 501

Body Systems

Sub-Section: 501-09

Rear View Mirrors

Summary

This Technical Bulletin has been issued due to customer complaints of the interior rear view mirror mounting coming adrift from the windshield.

Action

To re-install the interior rear view mirror mounting block to the windshield. On a customer complaint basis only, carry out the workshop procedure outlined below:

Workshop Procedure

- 1 Open driver's door.
- 2 Open luggage compartment.
- 3 Remove battery cover and disconnect battery.

CAUTION: ENSURE THE RADIO CODE IS AVAILABLE BEFORE DISCONNECTING THE BATTERY.

- 4 Place protective cover over fascia.
- 5 On vehicles fitted with non-auto-dimming interior rear mirror view, displace and remove rear view mirror mounting block, place mirror aside.
- 6 On vehicles fitted with auto-dimming interior rear mirror view, remove auto-dimming interior rear view mirror (see Workshop Manual, JTIS CD ROM, section, 501-09).
- 7 On vehicles fitted with auto-dimming interior rear mirror view, displace and remove mounting block from auto-dimming interior rear view mirror, place mirror aside (plastic pod to remain captive on mirror).
- 8 Take location measurements of the position of interior rear view mirror mounting on windshield.
- 9 Remove old adhesive from rear view mirror mounting block and windshield.

Note: Care must be taken not to damage black mounting area on windshield during previous operation.

- 10 Clean rear view mirror mounting block and windshield with suitable solvent.
- 11 Using masking tape, construct a rectangle to indicate location for rear view mirror mounting block.
- 12 Apply 'PermaBond' F Grade 5 Initiator sparingly to the windshield.
- 13 Place rear view mirror mounting block to front.
- 14 Apply 'PermaBond' F 246 adhesive to mounting block.
- 15 Immediately align and install rear view mirror mounting block to windshield.
- 16 Hold rear view mirror mounting block in correct location for one minute.
- 17 After a period of 15 minutes has elapsed remove and discard masking tape.
- 18 Clean excess adhesive, if any, using suitable scraper.
- 19 Remove protection cover from fascia.

Note: After a period of at least 6 hours, but preferably 24 hours.

- 20 Install non-auto-dimming interior rear view mirror to rear view mirror mounting block.
- 21 Install auto-dimming interior rear view mirror to rear view mirror mounting block (see Workshop Manual, JTIS CD ROM, section, 501-09).
- 22 Reconnect battery and install battery cover.
- 23 Close luggage compartment.
- 24 Close driver's door.

Parts Information

Sundry code ZZZ001 may be used to claim a maximum of 10% of a Permabond Adhesive Kit.

Warranty Information

Description	SRO	Labor Time Allowance	Warranty Code	Causal Part
Install auto-dimming interior rear view mirror	76-10-62	0.4 Hours	UM DD BB	C2C 12681
Install interior rear view mirror	76-10-62/01	0.3 Hours	UM DD BB	C2C 12681

Material Stockists:

PERMABOND F 246 Adhesive Kit may be obtained as follows:

U.K.

Permabond
European Service Centre
Woodside Road
Eastleigh
Hants
SO50 4EX
TEL: 0800 698 7000
FAX: +44 (0) 23 8065 2270

GERMANY

Permabond
TEL: 0800 400 2200
FAX: 0800 400 2100

AUSTRALIA

Rowe Trading Company Pty Ltd
4 Holder Avenue
Richmond 5033
South Australia
TEL: +61 8 8234 0000
FAX: +61 8 8234 2092

AUSTRIA

Ing. E. Komp GmbH
Ernst - Karl - Winter - Weg 8/2
A - 1190 Wien
TEL: 43 1 328 8889
FAX: 43 1 328 8889-90

BELGIUM

CCMP
Molenberglei 14
B-2627 Schelle
TEL: +32 (0) 3 880 0760
FAX: +32 (0) 3 880 0780

SPAIN

Sailoc S.L.
Apdo. No 331, Avda, Albudor, 14
4640 Silla
Vallencia
TEL: +34 96 121 9630
FAX: +34 96 121 9632

GREECE

Karmaco Ltd
51 Gounari Street
165-61 Glyfada
Athens
TEL: +301 9646120 or 9601346
FAX: +301 9615361

HOLLAND

Laagland
Stolwijkstraat 20
P.O. Box 9443
3007 AK Rotterdam
TEL: +31 10 29 22222
FAX: +31 10 29 22229

USA

Permabond Engineering Adhesives
10 Finderne Avenue
Bridgewater
NJ 08807-3300
TEL: +1-800-370-9647
FAX: +1-908-575-7203

Material Stockists Continued:**FRANCE**

Permabond
ZI Nord – BP 438
69655 Villefranche Cedex
TEL: +33 04 74 02 39 40
FAX: +33 04 74 02 39 41

ISRAEL

LSM
1 Haofan Street
Industrial Estate
Holon
TEL: +972 354 60367
FAX: +972 355 90958

ITALY

Angst & Pfistert. SpA
20149 Milano
Viale Teodorico 25
TEL: +39 0231 061
FAX: +39 0231 06699

SWEDEN

G. A. Lindberg. AB
Box 6044
S-16406 KISTA
TEL: +46 8703 0200
FAX: +46 8703 0248

DENMARK

Diatom Vaerktoj A/S
Postboks 1911
Avedoreholmen 84
2650 Hvidovre
TEL: +45 3677 3600
FAX: +45 3677 3633

SOUTH AFRICA

Achievo Chem (Pty) Ltd
13 1167 Northmead
Benoni
1511 Transvaal
TEL: +27 11 425 2540
FAX: +27 11 425 2541

SWITZERLAND

Silitech AG/SA
Steigenhubelstrasse 3
CH – 3005 Bern
TEL: +41 31 398 5070
FAX: +41 31 398 5080

Note: NSCs/Importers in Central and South America, Asia and the Far East should make enquiries from Permabond Engineering Adhesives in the USA.