

Z**SERVICE****S-TYPE**

Date

07/2000**S960-02****TECHNICAL BULLETIN**

Subject

NEW AND AMENDED SERVICE REPAIR OPERATION
TIMES FOR S-TYPE VEHICLES.

Model S-TYPE

Year ALL

VIN ALL

ISSUE: S960-02 -- NEW AND AMENDED SERVICE REPAIR OPERATION TIMES FOR S-TYPE VEHICLES

The following SRO times are for all S-TYPE vehicles.

SRO Number	Description	Labor Time Allowance (Hours)
12.21.20	Crankshaft Rear Oil Seal - Renew 3.0 Manual	3.70
12.29.01	Cylinder Head Gasket - Engine set - Renew 4.0 Common	12.05
12.29.02	Cylinder Head Gasket - Left Hand - Renew 4.0 Common	11.15
12.29.03	Cylinder Head Gasket - Right Hand - Renew 4.0 Common	10.50
12.29.22	Cylinder Head Casting - Engine Set - Renew 4.0 Common	20.85
12.29.23	Cylinder Head Casting - Left Hand - Renew 4.0 Common	14.15
12.29.24	Cylinder Head Casting - Right hand - Renew 4.0 Common	15.45
12.29.48	Valve Clearance - Check & Adjust 3.0 Common	5.20
12.29.65	Valve Spring - Engine Set - Renew 4.0 Common	15.35
12.29.80	Valve Seals - A Bank Set - Renew 4.0 Common	12.70
12.29.81	Valve Seals - B Bank Set - Renew 4.0 Common	13.35
12.29.84	Valve Seals - Engine Set - Renew 4.0 Common	19.50
12.30.07	Valve Spring - Bank 1 Set - Renew 4.0 Common	12.25
12.30.08	Valve Spring - Bank 2 Set - Renew 4.0 Common	12.85
12.37.01.90	Engine & Trans Ass'y - Remove & Refit 3.0 Auto	8.45
12.37.01.90	Engine & Trans Ass'y - Remove & Refit 3.0 Manual	7.90
12.41.01	Engine Ass'y - Renew 3.0 Auto	9.45
12.41.01	Engine Ass'y - Renew 3.0 Manual	8.15
12.41.02	Engine Ass'y - Change Ancillary Equipment & Renew 3.0 Auto	13.25
12.41.02	Engine Ass'y - Change Ancillary Equipment & Renew 3.0 Manual	10.50
12.53.07	Flywheel - Renew 3.0 Manual	3.35
33.10.01	Clutch Ass'y - Renew 3.0 Manual	3.20
33.10.02	Drive Plate - Renew 3.0 Manual	3.15
33.20.01	Master Cylinder - Renew 3.0 Manual	1.20
33.25.12	Release Bearing Ass'y - Renew 3.0 Manual	3.20
33.35.01	Slave Cylinder - Renew 3.0 Manual	3.20

SRO Number	Description	Labor Time Allowance (Hours)
37.20.01	Transmission Ass'y - Renew 3.0 Manual	3.15
37.23.06	Front Oil Seal - Renew 3.0 Manual	3.35
44.15.34	Transmission Speed Sensor - Renew Manual	0.10
57.15.11	Power Steering Oil Cooler - Renew 3.0 Auto	2.50
57.15.11	Power Steering Oil Cooler - Renew 4.0 Auto	2.60
57.15.11	Power Steering Oil Cooler - Renew 3.0 Manual	2.45
57.65.06	Camber Angle - Check & Adjust	2.15
57.65.10	4 Wheel Geom & Align - Check Only	0.60
57.65.11	4 Wheel Geom & Align - Check & Adjust	1.25
57.65.12	Front Wheel Geom & Align - Check & Adjust - Fitting Service Bolts	2.15
57.65.13	Front Wheel Geom & Align - Check & Adjust - Service Bolts Already Fitted	1.20
57.65.14	Front Wheel Align - Check & Adjust (Toe)	0.65
57.65.15	Rear Wheel Align - Check & Adjust	0.60
60.15.03	Lower Ball Joint - Renew	1.25
60.35.43	No.1 Suspension Beam - Renew	2.30
70.15.01	Hose - Vehicle Set - Renew	1.05
70.15.02	Front Hose - Left Hand - Renew	0.70
70.15.03	Front Hose - Right Hand - Renew	0.70
70.15.05	Rear Hose - Left Hand - Renew	0.70
70.15.06	Rear Hose - Right Hand - Renew	0.70
70.15.07	Rear Hose - Vehicle Set - Renew	0.85
70.15.10	Front Hose - Vehicle Set - Renew	1.00
70.35.03	Pedal Box - Renew 3.0 Auto	0.65
70.35.03	Pedal Box - Renew 3.0 Manual	1.45
70.35.08	Parking Brake Lever Assembly - Renew	1.00
76.10.06	Radiator Closing Panel - Renew	0.10
76.13.63	Parking Brake Lever Trim - Renew	0.55
76.13.69	Roof Console - Renew	0.95
76.25.01	Console Ass'y - Renew	1.70
76.25.01.90	Console Ass'y - Remove For Access & Refit	0.35
76.25.06	Gear Lever Gaiter - Renew	0.55
76.25.07	Transmission Selector Trim Finisher - Renew	0.50
76.25.16	Console Glove Box - Renew	0.25
76.25.17	Console Upper Veneer Panel - Renew	0.35
76.25.19	Console Finisher - Renew	0.60
76.25.20	Console Glove Box Hinge - Renew	0.40
76.25.21	Cupholder Trim Panel - Renew	0.45
76.25.22	Cupholder - Renew	0.45

SRO Number	Description	Labor Time Allowance (Hours)
76.25.23	Cupholder Latch - Renew	0.40
76.25.25	Console Ashtray - Renew	0.55
76.25.28	Console Base Ass'y - Renew	0.85
76.28.42	Front Door Hinge - Door Set - Renew	1.15
76.28.43	Rear Door Hinge - Door Set - Renew	1.45
76.34.27	Front Door Pocket - Renew	0.40
76.34.28	Rear Door Pocket - Renew	0.50
76.34.32	Front Door Trim Pad Insert - Renew	0.60
76.34.33	Rear Door Trim Pad Insert - Renew	0.60
76.37.67	Front Door Remote Control Operating Cable - Renew	0.90
76.37.68	Rear Door Remote Control Operating Cable - Renew	1.25
76.37.73	Lock Barrel - Vehicle Set - Renew	1.45
76.40.01	Front Door Seal - Renew	0.35
76.40.02	Rear Door Seal - Renew	0.35
76.40.30	Front Door Aperture Seal - Renew	0.15
76.40.34	Rear Door Aperture Seal - Renew	0.15
76.46.01	Fascia Board - Renew	4.90
76.46.01.90	Fascia Board - Remove For Access & Refit	3.85
76.46.34	Dash Liner/Glove Box Ass'y - Renew	0.20
76.46.34.90	Dash Liner/Glove Box Ass'y - Remove For Access & Refit	0.20
76.46.39	Cassette Holder - Renew	0.70
76.47.01	Vaneer Panels - Vehicle Set - Renew	2.50
76.49.08	One Piece Floor Carpet	2.00
76.64.01	Headlining - Renew	3.40
76.67.18	Console Ashtray - Renew	0.40
76.73.37	Passenger Air Bag Module - Renew	3.95
76.73.48	Restraint Control Module - Renew	4.05
82.20.49	Side Glass Demister Duct - Driver Side - Renew	3.75
82.20.51	Side Glass Demister Duct - Passenger Side - Renew	3.90
82.20.64	Evaporator Temp Sensor - Renew	4.00
82.20.83	Center Vent Servo Motor - Renew	1.45
82.20.84	Demister Vent Servo Motor - Renew	1.45
82.20.87	Fascia Air Distribution Box - Renew	4.60
82.25.01	Expansion Valve - Renew	4.75
82.25.10	Heater Matrix - Renew	4.65
82.25.20	Evaporator Unit - Renew	4.65
82.25.21	Heater/Cooler Unit - Renew	4.30

SRO Number	Description	Labor Time Allowance (Hours)
86.45.18	Map Lamp Lens - Renew	0.10
86.45.55	Front Cigar Lighter Illumination Bulb - Renew	0.10
86.50.52	Control Unit Handset Cradle - Renew	0.40
86.51.12	Telephone Pressenter - Renew	0.55
86.56.56	Dynamic Stability Control Vertical Accelerometer - Renew	0.30
86.56.57	Dynamic Stability Control Lateral Accelerometer - Renew	0.30
86.56.60	Rain Sensor - Module - Renew	0.15
86.65.13	Interior Lamp Switch - Renew	0.25
86.65.14	Courtesy Lamp Switch - Renew	0.10
86.65.43	Map Lamp Switch - Renew	0.40
86.65.60	Front Cigar Lighter - Renew	0.45
86.65.62	Front Cigar Lighter Element - Renew	0.10
86.66.06	Traction Control Switch - Renew	0.20
86.70.07	Front Door Harness - Drivers Side - Renew	0.55
86.70.08	Front Door Harness - Passenger Side - Renew	0.50
86.70.10	Fascia Wiring Harness - Renew	4.15
86.70.54	Cabin Harness - Renew	3.15
86.70.78	Main Body Harness - Renew	17.45
86.76.05	Sliding Roof Motor Switch - Renew	0.25

WARRANTY INFORMATION

This bulletin is for information only.