

## TECHNICAL BULLETIN

Subject

**ROAD WHEEL NUT TORQUE - REVISED**

Model S-TYPE

Year 1999.25 MY Onwards

VIN L00600 Onwards

The information contained in this Technical Bulletin **SUPERSEDES** that previously published in Owner Literature.

### ISSUE:

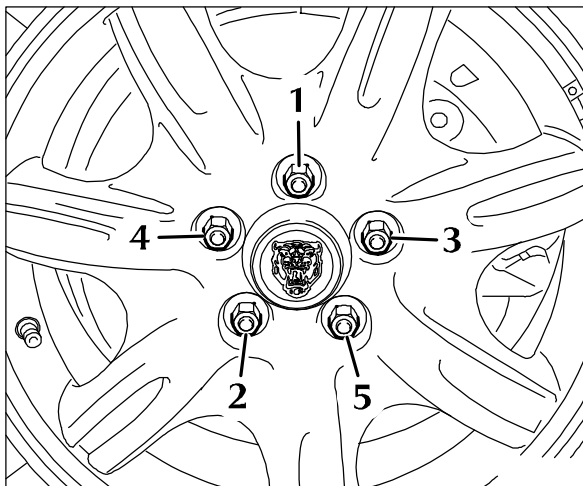
Road Wheel Nut Torque. This revised Bulletin contains data that supersedes previously-published information.

### ACTION:

1. When checking the torque of road wheel nuts on **all** S-Type vehicles, ensure that the nuts are tightened to:

$128 \pm 10 \text{ Nm}$      $(94 \pm 7.5 \text{ lbf.ft})$

2. If removing and refitting road wheels, observe the detail in Bulletin S204-01 (Greasing of Road Wheel Inner Contact Face) prior to refitting; nip-tighten the road wheel nuts in the order illustrated below.



Final-tighten the nuts to:

$128 \pm 10 \text{ Nm}$      $(94 \pm 7.5 \text{ lbf.ft})$

The nut and stud threads must be in good condition, clean, dry, and ungreased.

### WARRANTY INFORMATION:

This Bulletin is to provide 'Technical Information' only.