

S-Type	Date 06/99	S204-02
TECHNICAL BULLETIN		

Subject ROAD WHEEL NUT TORQUE - REVISED	Model S-TYPE Year 1999.25 MY Onwards VIN L00600 Onwards
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The information contained in this Technical Bulletin **SUPERSEDES** that previously published in Owner Literature.

ISSUE:

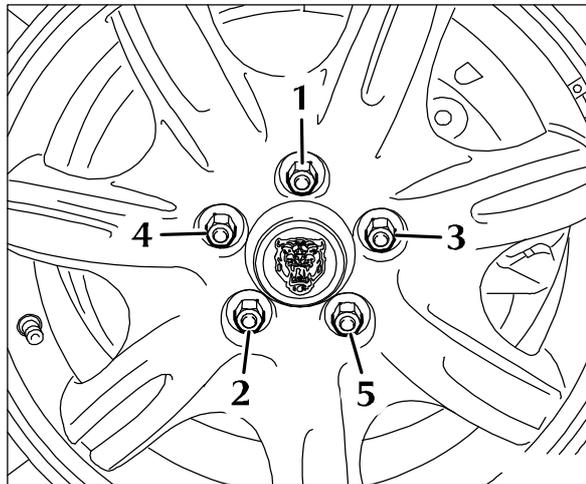
Road Wheel Nut Torque. This revised Bulletin contains data that supersedes previously-published information.

ACTION:

1. When checking the torque of road wheel nuts on **all** S-Type vehicles, ensure that the nuts are tightened to:

$128 \pm 10 \text{Nm}$ ($94 \pm 7.5 \text{lbf.ft}$)

2. If removing and refitting road wheels, observe the detail in Bulletin S204-01 (Greasing of Road Wheel Inner Contact Face) prior to refitting; nip-tighten the road wheel nuts in the order illustrated below.



Final-tighten the nuts to:

$128 \pm 10 \text{Nm}$ ($94 \pm 7.5 \text{lbf.ft}$)

The nut and stud threads must be in good condition, clean, dry, and ungreased.

WARRANTY INFORMATION:

This Bulletin is to provide 'Technical Information' only.